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PATENT ABSTRACTS OF JAPAN

(11)Publication number : 58-025948

(43)Date of publication of application : 16.02.1983

(51)Int.Cl.

B29H 7/22

B29H 5/00

(21)Application number : 56-124576

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(22)Date of filing :

07.08.1981

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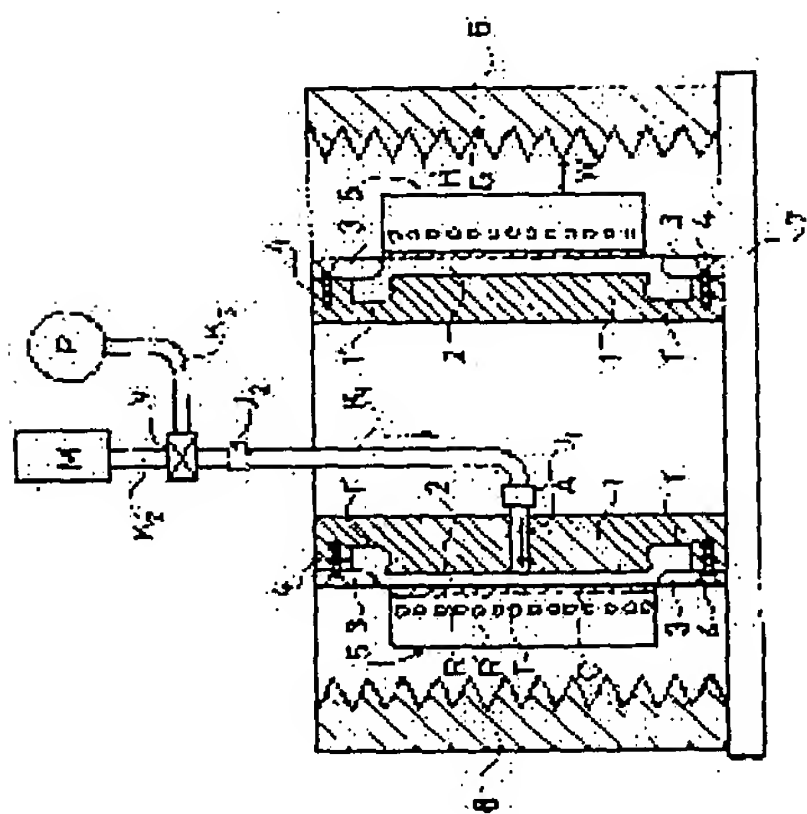
(54) VULCANIZING METHOD FOR TRANSMISSION BELT AND BELT VULCANIZER

(57)Abstract:

PURPOSE: To manufacture the belt having excellent quality by a method wherein a belt sleeve not vulcanized is wound on a flexible jacket mounted to the outer circumferential surface of an inner mold cylinder drum, and the jacket is expanded and pressed to an outer mold while being heated and vulcanized.

CONSTITUTION: The belt sleeve 5 not vulvanized is wound on the outer circumference of the flexible jacket 2 sheathed to the inner mold cylinder drum 1. A fluid send-in machine M is operated, and high-pressure air is sent into the flexible jacket 2 from a vlave V, a pipe K1 and a flowing port A. The flexible jacket 2 is

gradually expanded, and the sleeve is contacted with the V-shaped projections H of an outer mold mold 6 heated by means of a heater, and vulcanized. After the sleeve is vulcanized, a vaccum pump P is operated, air in the flexible jacket 2 is exhausted, and



the jacket 2 is shrunk. A poly V-belt sleeve vulcanized is extracted from the inner mold drum 1.

LEGAL STATUS

[Date of request for examination]

[Date of sending the examiner's decision of rejection]

[Kind of final disposal of application other than the examiner's decision of rejection or application converted registration]

[Date of final disposal for application]

[Patent number]

[Date of registration]

[Number of appeal against examiner's decision of rejection]

[Date of requesting appeal against examiner's decision of rejection]

[Date of extinction of right]

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